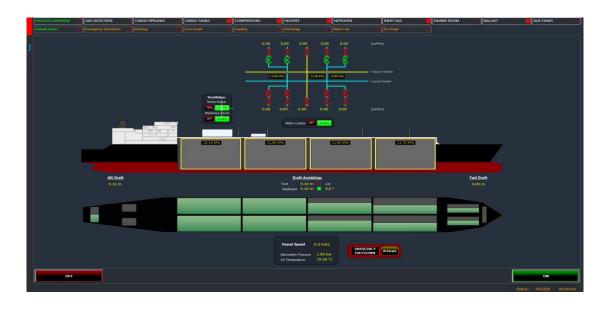
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Liquefied Natural Gas Carrier

(170,000 m3; DFDE; GTT III Membrane Containment)

DISCHARGING EXERCISE CHECK LIST (Day 2)



Contents

EXERCISE 2a – Commence Discharging (Ramp Up)

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	FINAL PREPARATION FOR DISCHARGING	30 min
1.	CCR manned by two officers	As per duties
2.	Delegation of CCR Team duties	Complete CCR Tasks Delegation Check List
3.	IAS Monitors set properly	IAS Monitor set up diagram
4.	Communications with Shore tested by all available means	Working channels confirmed VHF77
5.	Internal Radio Communication Tested	Working channels confirmed UHG Ch. 5
6.	Internal Phone Communication Tested	Working tel. No. 222 confirmed
7.	Deck Watch in positions	Complete Main & Trunk Deck Tasks List
8.	Vessel's liquid header & crossover confirmed cold	Ö-100°C
9.	Four (4) step cargo pumps MANUAL starting sequence confirmed	R/U sequence: Tank 2 3 4 1
10.	Confirm all Main Cargo Pumps prepared and ready in MANUAL MODE	MAN light illuminated
11.	Confirm all Main Cargo Pumps are in SøBy Mode	POWER ON (yellow) light illuminated
12.	Discharging rate as agreed in Ship / Shore meeting	12,000m ³ /h
13.	Initial maximum discharge rate agreed	1,200 m3/hr
14.	Confirmed CTM opening quantity	m3
15.	LNG quantity to discharge confirmed with shore	m ³
16.	LNG heel quantity confirmed and advised to Shore	m ³
17.	Confirm Vapour from Shore by free flow available	Maintain CT @ 10 kPa(G)
18.	Shore Tank Pressure confirmed	Expected 15 kPa(G)
19.	Confirm all Branch valve CL*07 SHUT	Locally Confirmed
20.	Confirm all Filling valve CL*00 OPEN	Locally Confirmed

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		<u> </u>	ı
21.	Line up independently checked by Gas Engineer or OOW	Discharge Plan +	
		Logbook entry Confirm	
22.	Status of Vapour cross over BLOCK Valve CG075	OPEN (%)	
	Samus of Autour Closs over Bilder Auto Coops	/ CLOSE	
		L/D Compressor,	
23.	Check Boil off Management ready condition	GCU, pre-cooler, aft-	
		cooler Water hammer	
24.	Confirm Water ballast lines filled with water	precautions observed	
24.	(Make sure line not in vacuum before opening)	by inching	
25.	LNG Vaporiser ready condition in case required	Steam open	
26.	Line up independently checked by Gas Engineer or OOW and		
20.	log same		
27	Public Announcement Made	All Company and	
27.	õCARGO OPERATION ABOUT TO STARTÖ	Terminal Regulations apply	
		11.0	
28.	Obtain permission from Terminal to Open ESD Valves	Confirm Open locally	
	Confirm crew and officers in positions as agreed on pre-	Manifold, Trunk Deck,	
29.	operational meeting	Liq. Dome, Mooring	
	operational meeting	stations, Gangwayí	
30.	FINAL PREPARATION SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	COMMENCE DISCHARGING OPERATION	No. 2 CT	
1.	CT No. 2	Suitable	
1.	Liquid dome manned	experience Officer	
2.	Confirm CT No. 2	Confirmed Locally	
2.	Filling valve CL200 OPEN 100 %	from Liquid Dome	
3.	Confirm CT No. 2	Confirmed Locally	
	Branch valve CL207 SHUT	from Liquid Dome	
4.	CT No. 2	Confirmed Locally from Liquid Dome	
	STBD Pump Discharge valve CL201 opened 15%	<u>-</u>	
5.	CT No. 26 STBD cargo pump started on MAN SEQ 6 recirculation mode (41 Amps)	Confirmed Locally from Liquid Dome	
	recirculation mode (41 Amps)	Hom Eiquid Dome	
6.	Inform Shore pump Started	Time of START	
7	CT No. 2	Confirmed Locally	
7.	PORT Pump Discharge valve CL202 opened 15%	from Liquid Dome	
8.	CT No. 26 PORT cargo pump started on MAN SEQ 6	Confirmed Locally	
0.	recirculation mode (41Amps)	from Liquid Dome	
	T. C. 1	T' COTTA DE	1
9.	Inform shore	Time of START	

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		1	1
10.	COMMENCE DISCHARGING from CT. No. 2 by OPENING	CL 207 OPENNING	
	branch valve and closing Filling Valveö	CL 200 SHUTTING	
11.	INFORM SHORE COMMENCE DISCHARGING	Time of Commence	
		Pumps running	
12.	Liquid dome report / confirm	Valves position same	
		No leakage Confirmed by sound	
		of Liquid and	
13.	Liquid passing at manifold	Manifold pressure	
		changes	
		Confirmed by CTM	
14.	Confirm cargo is being discharged from CT No. 2	and Locally Float	
		Level gauges	
		CT, 3, 4 & 1	
15.	Confirm other tanks cargo level gauges ó cargo not coming in	Level steady	
		Confirm if RGB	
16.	Cargo Tank Pressure Control at 10 kPa(G)	required	
		Confirm verbally an	
17.	Terminal receiving cargo in shore tanks	record	
		record	
18.	Manifold pressure observed within expected limits	Max. 400 kPa(G)	
19.	COMMENCE DISCHARGING CT. No. 2 SECTION	VERBALLY AGREED	
17.	COMPLETED	BY CCR TEAM	
	RAMP UP - START Discharging from CT No. 3	Ramp Up Diagram	
1.	CT No. 3	Suitable experience	
1.	Liquid dome manned	Officer	
	Confirm CT No. 3	Confirmed Locally	
2.	Filling valve CL300 OPEN 100 %	from Liquid Dome	
	Confirm CT No. 3	Confirmed Locally	
3.	Branch valve CL307 SHUT	from Liquid Dome	
	CT No. 3	Confirmed Locally	
4.	STBD Pump Discharge valve CL301 opened 15%	from Liquid Dome	
	CT No. 36 STBD cargo pump started on MAN SEQ 6	Confirmed Locally	
5.			
	$\frac{1}{1}$ recirculation mode (A1 Δ mns)	from Liquid Liome	
	recirculation mode (41 Amps)	from Liquid Dome	
6.	Inform Shore pump Started	Time of START	
	Inform Shore pump Started	Time of START	
6. 7.	Inform Shore pump Started CT No. 3	Time of START Confirmed Locally	
7.	Inform Shore pump Started CT No. 3 PORT Pump Discharge valve CL302 opened 15%	Time of START Confirmed Locally from Liquid Dome	
	Inform Shore pump Started CT No. 3 PORT Pump Discharge valve CL302 opened 15% CT No. 36 STBD cargo pump started on MAN SEQ 6	Time of START Confirmed Locally from Liquid Dome Confirmed Locally	
7.	Inform Shore pump Started CT No. 3 PORT Pump Discharge valve CL302 opened 15% CT No. 36 STBD cargo pump started on MAN SEQ 6 recirculation mode (41Amps)	Time of START Confirmed Locally from Liquid Dome	
7.	Inform Shore pump Started CT No. 3 PORT Pump Discharge valve CL302 opened 15% CT No. 36 STBD cargo pump started on MAN SEQ 6	Time of START Confirmed Locally from Liquid Dome Confirmed Locally	

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10.	COMMENCE DISCHARGING from CT. No. 3 by OPENING	CL 207 OPENNING	
10.	branch valve and closing Filling Valveö	CL 200 SHUTTING	
11.	INFORM SHORE COMMENCE DISCHARGING	Time of Commence	
12.	Liquid dome report / confirm	Pumps running Valves position same No leakage	
13.	Liquid passing at manifold	Confirmed by sound of Liquid and Manifold pressure changes	
14.	Confirm cargo is being discharged from CT No. 3	Confirmed by CTM and Locally Float Level gauges	
15.	Confirm other tanks cargo level gauges ó cargo not coming in	CT, 3, 4 & 1 Level steady	
16.	Cargo Tank Pressure Control at 10 kPa(G)	Confirm if RGB required	
17.	Terminal receiving cargo in shore tanks	Confirm verbally an record	
18.	Manifold pressure observed within expected limits	Max. 400 kPa(G)	
19.	RAMP UP - START Discharging from CT No. 3 SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	RAMP UP - START Discharging from CT No. 4	Ramp Up Diagram	
1.	CT No. 4 Liquid dome manned	Suitable experience Officer	
2.	Confirm CT No. 4 Filling valve CL400 OPEN 100 %	Confirmed Locally from Liquid Dome	
3.	Confirm CT No. 4 Branch valve CL407 SHUT	Confirmed Locally from Liquid Dome	
4.	CT No. 4 STBD Pump Discharge valve CL401 opened 15%	Confirmed Locally from Liquid Dome	
5.	CT No. 46 STBD cargo pump started on MAN SEQ 6 recirculation mode (41 Amps)	Confirmed Locally from Liquid Dome	
6.	Inform Shore pump Started	Time of START	
7.	CT No. 4 PORT Pump Discharge valve CL402 opened 15%	Confirmed Locally from Liquid Dome	
8.	CT No. 4ó STBD cargo pump started on MAN SEQ ó recirculation mode (41Amps)	Confirmed Locally from Liquid Dome	
9.	Inform shore	Time of START	

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		T	
10.	COMMENCE DISCHARGING from CT. No. 4 by OPENING	CL 207 OPENNING	
	branch valve and closing Filling Valveö	CL 200 SHUTTING	
11.	INFORM SHORE COMMENCE DISCHARGING	Time of Commence	
		Pumps running	
12.	Liquid dome report / confirm	Valves position same	
		No leakage	
		Confirmed by sound	
13.	Liquid passing at manifold	of Liquid and	
		Manifold pressure	
		changes Confirmed by CTM	
14.	Confirm cargo is being discharged from CT No. 4	and Locally Float	
14.	Commin cargo is being discharged from C1 No. 4	Level gauges	
		CT, 3, 4 & 1	
15.	Confirm other tanks cargo level gauges ó cargo not coming in		
		Level steady	
16.	Cargo Tank Pressure Control at 10 kPa(G)	Confirm if RGB	
		required	
17.	Terminal receiving cargo in shore tanks	Confirm verbally an	
17.	Terminal receiving ourge in shore tunns	record	
18.	Manifold pressure observed within expected limits	Max. 400 kPa(G)	
10.		Max. 400 Ki a(O)	
19.	RAMP UP - START Discharging from CT No. 3	VERBALLY AGREED	
1).	SECTION COMPLETED	BY CCR TEAM	
	RAMP UP - START Discharging from CT No. 1	Ramp Up Diagram	
4	CT No. 1	Suitable experience	
1.	Liquid dome manned	Officer	
	Confirm CT No. 1	Confirmed Locally	
2.	Filling valve CL100 OPEN 100 %	from Liquid Dome	
	Confirm CT No. 1	Confirmed Locally	
3.	Branch valve CL107 SHUT	from Liquid Dome	
	CT No. 1	Confirmed Locally	
4.	STBD Pump Discharge valve CL101 opened 15%	from Liquid Dome	
	CT No. 16 STBD cargo pump started on MAN SEQ 6	Confirmed Locally	
5.		from Liquid Dome	
	recirculation mode (41 Amps)	Hom Liquid Dome	
6.	Inform Shore pump Started	Time of START	
7	CT No. 1	Confirmed Locally	
7.	PORT Pump Discharge valve CL102 opened 15%	from Liquid Dome	
_	CT No. 16 STBD cargo pump started on MAN SEQ 6	Confirmed Locally	
8.	recirculation mode (41Amps)	from Liquid Dome	
9.	Inform shore	Time of START	

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10.	COMMENCE DISCHARGING from CT. No. 4 by OPENING branch valve and closing Filling Valveö	CL 207 OPENNING CL 200 SHUTTING	
11.	INFORM SHORE COMMENCE DISCHARGING	Time of Commence	
12.	Liquid dome report / confirm	Pumps running Valves position same No leakage	
13.	Liquid passing at manifold	Confirmed by sound of Liquid and Manifold pressure changes	
14.	Confirm cargo is being discharged from CT No. 1	Confirmed by CTM and Locally Float Level gauges	
15.	Confirm other tanks cargo level gauges ó cargo not coming in	CT, 3, 4 & 1 Level steady	
16.	Cargo Tank Pressure Control at 10 kPa(G)	Confirm if RGB required	
17.	Terminal receiving cargo in shore tanks	Confirm verbally an record	
18.	Manifold pressure observed within expected limits	Max. 400 kPa(G)	
14.	RAMP UP - START Discharging from CT No. 1 SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	RAMP UP - continuo	Ramp Up Diagram	
1.	Ramp up continue until maximum discharge rate agreed (12,000 m3/h) or 500 kPa (manifold) (increase each pump CT No. 2,3,4 by 2 Amps slowly)	Final Amps: No. 2 CT = 59 A No. 3 CT = 59 A No. 4 CT = 58 A	
2.	Decrease Amps Cargo Pump No.1	Final Amps: No.1 CT = 50 A	
3.	Confirm cargo is being discharged from all CT	Both by CTM and Float Level gauges	
4.	Manifold pressure observed within expected limits	Max. 500 kPa(G)	
5.	Confirm Vapour from shore available by free flow (keep CT pressure 10 kPa(G))	Control pressure VAPOUR CROSS OVER BLOCK VALVE CG075	
6.	RAMP UP - continuo SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	FULL RAT E ACHIEVED	12,000 m3/hr	

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1.	Full rate achieved	Confirm with Shore	
2.	Maximum discharge rate as agreed 12,000 m3/h) or 500 kPa (manifold)	Final Amps: No. 1CT = 50 A No. 2 CT = 59 A No. 3 CT = 59 A No. 4 CT = 58 A	
3.	Cargo Tank Pressure Control, 10 kPa(G)	Confirm RGB in use and in order	
4.	Cargo Tank liquid levels	Level dropping in each tank	
5.	Liquid header and manifold pressures monitored	Normal pressure range 50-100 kPa(G)	
6.	Final Safety rounds completed before setting CCR / Deck Normal Watch	As per Duties	
7.	FULL RATE SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	BULK DISCHARGING	Hourly check	
1.	C/O Standing and Night Orders	Understood, agreed and Signed	
2.	CCR manned properly	by OOW and C/O or G/E if operationally required	
3.	Ship / Shore Checklist õRö code carried out as agreed with terminal	If shore representative is not attending ship ó Call Terminal and advise C/O	
4.	Cargo operation records maintained (Hourly) Stability, Hourly Rate, Manifold press, Vapour Arm Angle, IBS/IS, Nitrogen, Cofferdam Heating	Inform C/O in case difference outside agreed	
5.	Hourly reports to Terminal Cargo Rate, Cargo O/B, ETC R/Dí	Inform C/O in case difference outside agreed	
6.	Discharging Operation execution as per Plan (Cargo O/B, Draft, trim, list, hull stresses)	Inform C/O in case difference outside agreed	
7.	Cargo tank level gauge readings compared (float vs. radar) at 75%, 50% and 25% of cargo volume on board	Inform C/O in case difference outside agreed	
8.	Visual drafts obtained (daytime) and compared with draft gauges / CTMS / loading computer	Inform C/O in case difference outside agreed	
9.	Cargo tank staggering for Ramp Down sequence matching planned	Hourly check / Inform C/O difference more than 20 cm	

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10.	Cargo Tank Pressure Control, 10 kPa(G)	Call C/O if press. >14<7 Inform Shore >15<6 kPa	
	Cargo Tank liquid levels Level dropping in each tank according to plan	Inform C/O in case difference outside agreed	
	Liquid header and manifold pressures monitored	Normal pressure range 50-100 kPa(G)	
11.	BULK LOADING SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	BALLASTING		
1.	Sufficient Notice to Engine room Given for WBP requirements	As agreed on pre- arrival meeting	
2.	Permission from terminal to commence ballasting operation requested	Log same	
3.	Make sure WB line not in vacuum before start line up	Inform C/O if vacuum present	
4.	Line up (gravity) confirmed correct	Water hammer effect precautions observed	
5.	Ballasting by gravity commenced	Confirm by level gauges	
6.	Line up (Ballasting pumps) confirmed correct	Water hammer effect precautions observed	
7.	Ballasting by ballast pumps resumed	Confirm by level gauges	
8.	Confirm ballasting executed as per plan	Inform C/O if ballasting behind schedule 15 min max	
9.	DE-BALLASTING SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	RAMP DOWN PREPARATION	30 min to R/D	
1.	Final Confirmation Cargo Tanks levels coming as per Ramp down planed sequence	Advise C/O	
2.	Cargo tank level gauge readings compared (float vs. radar)	difference inside 10cm	
3.	Tank pressure controlled at 10 kPa(G)	RGB in use	
4.	Chief officer present in CCR	As per standing / night order book	
5.	CCR manned properly	by two (2) officers	

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6.	Trunk Deck manned properly	As per duties	
7.	Main Switchboard manned for stopping pumps manually if required	Electrician advised	
8.	Communications test with terminal carried out	All available means of communication	
9.	Notice prior to ramp down given to the terminal	10 min	
10.	Announcement made R/D about to commence	Deck, Engine, Captainí	
11.	ETC time advised to Agent	Pilot booking 3 hrs after ETC	
12.	RAMP DOWN PREPARATIOS SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	RAMP DOWN	60 min to ETC	
1.	1 st Pump Stopped	Confirmed by Trunk deck	
2.	2 nd Pump Stopped	Confirmed by Trunk deck	
3.	3 rd Pump Stopped	Confirmed by Trunk deck	
4.	4 th Pump Stopped	Confirmed by Trunk deck	
5.	Cargo Tank Pressure Control 10 kPa (G)	RGB in use / Stopped	
6.	Liquid header and manifold pressures monitored	Max. 500 kPa(G))	
7.	5 th Pump Stopped at final level in tank	Confirmed by Trunk deck	
8.	6 th Pump Stopped at final level in tank	Confirmed by Trunk deck	
9.	Cargo Tank Pressure Control 10 kPa(G)	RGB in use / Stopped	
10.	Liquid header and manifold pressures monitored	Max. 500 kPa(G)	
11.	7 th Pump Stopped at final level in tank	Confirmed by Trunk deck	
12.	8 th Pump stopped at final level in tank	Confirmed by Trunk deck	
13.	Cargo Tank Pressure Control 10 kPa (G)	RGB Stopped	

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		Confirm	
14.	Status of Vapour cross over BLOCK Valve CG075	OPEN (%)/	
		CLOSE	
15.	Filling valve and Branch valve of the last cargo tank maintained 100% open	Confirmed by Trunk deck	
16.	COMMENCE RAMP DOWN SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	COMPLETION OF DISCHARGING OPERATION		
1.	Cargo not flowing at manifold	Manifold Watch confirm	
2.	Cargo level steady all tanks	Trunk Deck watch confirm	
3.	All liquid manifold ESD valves shut	Terminal consent required	
4.	Liquid header and manifold pressures monitored	No pressure	
5.	Status of Vapour cross over BLOCK Valve CG075 (10 kPa(G)	Confirm OPEN (%)/ CLOSE	
6.	Trim & list adjusted when cargo loading operation completed for CTM if required (by gravity)	Even keel & upright	
7.	Ensure line up for departure correct ó no line blocked ó allow for thermal expansions		
8.	COMPLETION OF LOADING SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	LIQUID ARMS DRAINING		
1.	All liquid manifold ESD valves shut	Confirmed by IAS and Locally	
2.	Manifold manned properly	Gas Engineer present	
3.	Line up confirmed correct	As per Load Plan	
4.	Ship side liquid arms & manifolds confirmed liquid free	Terminal and Ship	
5.	ESDS blocked upon completion of draining	Confirmed by CCR to Manifold	
6.	LIQUID ARMS DRAINING SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	LIQUID ARMS PURGING & DISCONNECTION		
1.	Manifold manned properly	Gas Engineer present	

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2.	Line up confirmed correct	As per Load Plan	
3.	Ship side Liquid arms & manifolds confirmed gas free	CH ₄ ≤ 2.0% Vol	
4.	Cargo arms disconnected	Confirmed	
5.	Manifold blind flanges confirmed fully bolted & tightened	Blank On	
6.	Water curtain to be stopped (call E/R to stop GS pump)	Confirm by Manifold watch	
7.	LIQUID ARMS PURGING & DISCONNECTION SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	FINAL CTMS		
1.	Record each tank level, volume, pressure	Manual Calculation	
2.	Calculate TOTAL cargo on board	Manual Calculation	
3.	Calculate CARGO QUANTITY LOADED	CTMS õAfter Unloadingö report	
4.	Cargo tank float gauge readings recorded	Trunk Deck & Recorded in Logbook	
5.	LIQUID ARMS PURGING & DISCONNECTION SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	START BOIL OFF MANAGEMENT	GCU	
1.	Start GCU by free flow	Free flow	
2.	Start GCU by L/D Compressor	4 t/hr	
3.	Cargo Tank Pressure Control	10 kPa(G)	
4.	START BOIL OFF MANAGEMENT SECTION COMPLETED	VERBALLY AGREED BY CCR TEAM	
	PREPARIOTION FOR DEPARTURE		
1.	Ship Vapour arms & manifolds confirmed gas free	CH ₄ Ö2.0% Vol	
2.	Vapour Manifold blind flanges confirmed fully bolted & tightened	Blank on	
3.	Cargo tank float gauges raised & secured	Confirmed by Gas Engineer	

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4	Manifold duai		d	Confirmed by Gas	
4.	Manifold drai	n scoops swung inboa	Engineer		
5.	ESD connecti	on powered off (termi	Confirmed by Gas Engineer		
6.	Optical cable	disconnected	Confirmed by Gas Engineer		
7.	All entries in	port log (time sheet) c	Confirmed by OOW		
8.	Post-discharging meeting carried out			Master; C/O and Duty Officer	
9.	Departure trim & list adjusted			Trim & List = zero	
10.	Ballast pumps stopped			Eductor secured	
11.	All ballast system valves confirmed closed/open as per departure condition to avoid pressure build up			As per Plan	
12.	Line up to prevent cargo lines pressure build up confirmed correct (vapour thermal expansion precautions)			As per Plan	
13.	Departure stability condition printed out			Confirmed in order	
14.	On ESD Page light up õOverride Extreme High Levelö (ESD 99.5%) and õOverride Very High levelö level (TPS 99.0%) alarms (to be to protect system activation of ESD at sea) and Turn NOTICE board in CCR to ó ESD OVERRIDE			Verified and witnessed by Master, and record same in log book	
15.	Shore Gangway removed (shore staff disembarked)			Confirmed by Gas Engineer	
16.	Cargo Control Room VHF			switched off	
17.	PREPARATION FOR DEPARTURE SECTION COMPLETED			VERBALLY AGREED BY CCR TEAM	
	ADDITION	NAL REQUIREM	IENTS		
		Rank	Name	Signature	
C/L c	C/L compiled by: Chief Officer				
	Gas Engineer				
C/L checked by:		1 st Officer			
	2 nd Officer				

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		Mas	ster		